

LEHIGHTM

HEIDELBERGCEMENT Group

STANDARD COLORS

GENERAL INFORMATION

This brochure illustrates the sixteen standard or "most popular" colors produced by Lehigh and only represent a fraction of color selections available in Custom Color Masonry, Custom Color Portland/Lime, and Custom Color Portland Cements. Each color is named to identify the color for ease in ordering and specifying. In addition, Lehigh offers a Custom Color Development Service for architects, customers and contractors requiring specific mortar colors for new construction, restoration or for matching existing structures. Lehigh Custom Color Cements are carefully proportioned with blends of quality materials including masonry cement, hydrated lime, portland cement, and iron oxide pigments. Lehigh Custom Color Cements are manufactured under controlled conditions assuring reliable performance and consistent color for every bag produced.

CUSTOM COLOR MASONRY CEMENT

Lehigh Custom Color Masonry Cement conforms with ASTM C91 Standard Specification for Types N, S, and M in a 70, 75, or 80 lb. bag, respectively.

CUSTOM COLOR PORTLAND/LIME CEMENT

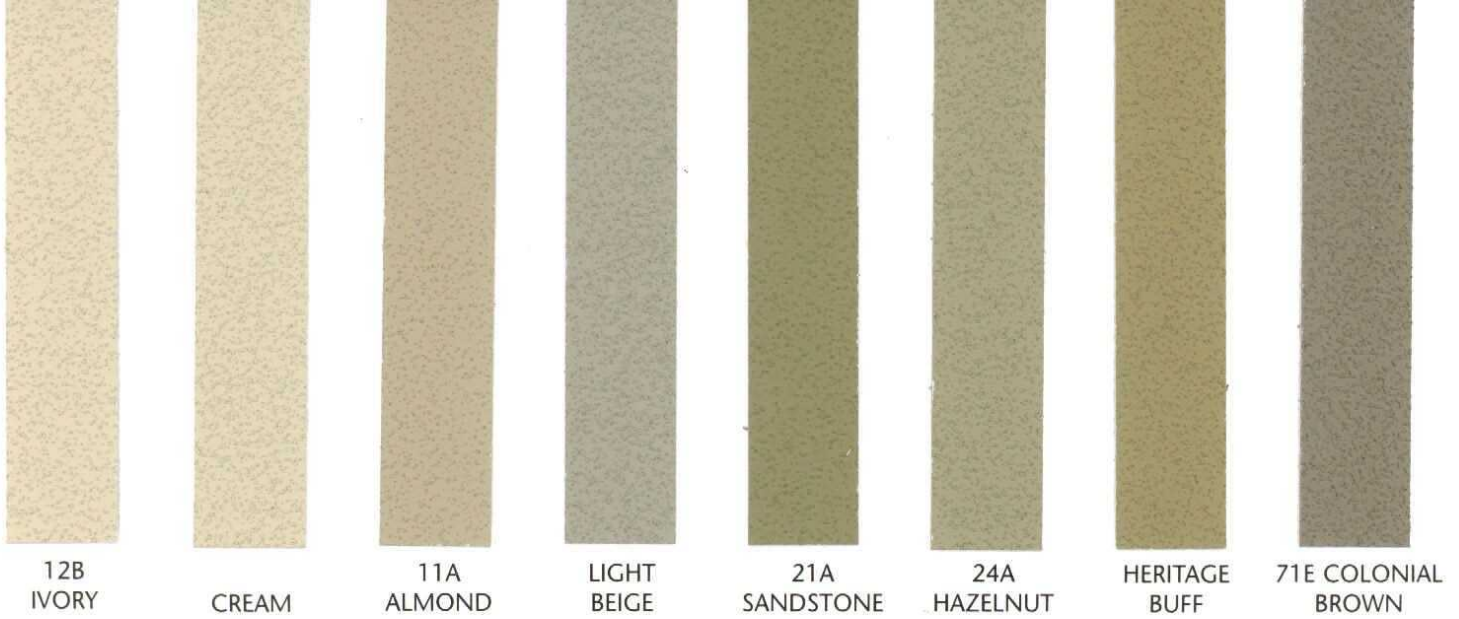
Available in Type N, S, or M, Lehigh preblended Custom Color Portland/Lime Cement conforms with the proportion requirements of ASTM C270 and is packaged in 72, 76, and 80lb. bags, respectively. Lehigh Custom Color Portland/Lime Cement contains Type I portland cement meeting the requirements of ASTM C150 and Type S hydrated lime conforming with ASTM C207.

CUSTOM COLOR PORTLAND CEMENT

Lehigh Custom Color Type I Portland Cement meets Standard Specification ASTM C150 for general architectural applications and is available in 94 lb. bags.

AVAILABILITY AND SERVICE:

Lehigh manufactures a wide range of Custom Color Cements to meet all your masonry construction needs. Ask your local building materials supplier to show you the entire line of Lehigh Custom Color Cements, or visit the Lehigh Cement Company web site at www.lehighcement.com.



THE COLORS SHOWN ARE REPRESENTATIVE ONLY AND WILL VARY DEPENDING ON JOB-SITE CONDITIONS.

FOR BEST COLOR UNIFORMITY

Follow accepted, good masonry construction practices. Use clean mason's sand meeting ASTM C144, which is consistent in color.

Use sand from the same source throughout the job. Maintain the same mix proportions from batch to batch. Tool all joints when they reach the same degree of hardness.

The use of admixtures, particularly accelerators, is not recommended. Variations in any of the above can cause inconsistencies in the color of the finished product.

Therefore, Lehigh makes no warranty as to the color consistency of the finished product.

CLEANING

Do not clean colored mortar joints with acid. Acid attacks cement and loosens pigment on the surface of the mortar joints exposing sand grains.

SAMPLE PANEL

The colors illustrated on this brochure may be used to evaluate the desired appearance of a masonry wall. They are designed to simulate the texture of a mortar joint and depict each color as finished under optimal conditions. The type of sand and mortar joint used will affect the color.

Therefore, to accurately evaluate mortar color and wall appearance, a sample panel should be constructed using actual project materials and joint type.

COLOR INQUIRIES:

Hamburg, PA
800-541-8020

Sparta, NJ
800-962-5490

www.lehighcement.com

